



# **CONTROLLER PEM-200**

Compact body controller Excellent cost performance



PEM-200 is a controller of the web meandering control system used in combination with the sensor or driving device of G series.

Although it is simple, a high response and high accuracy meandering correction is realized.

#### **Feature**

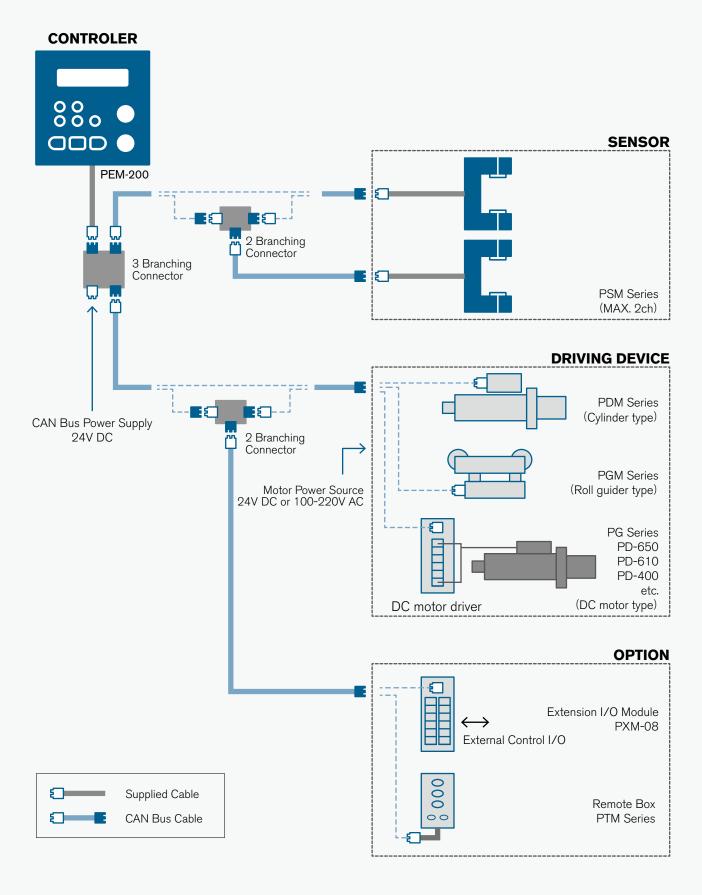
- A function is simple, is easy-to-use, and is a controller of the excellent cost performance.
- Small display can be made to monitor the control state of a web.
- □ 95 mm compact body.

   When it does not fix, it can be used as a handy type.
- If it not only controls the edge of a web, or the position of a line, but a sensor is made into a pair, it is also possible to carry out centering control.
- Since connection of device is a connector system, it can wire correctly in a short time. Moreover, since the connected device is recognized automatically, initialization at the time of installation is easy for it.
- If an internal configuration switch is switched, it can be used as remote BOX for controller PEM-3000 of a high-end model. Moreover, in the simple meandering control system which uses detector PSM-46WS and PSM-75WS with a switch panel, in controller mode (master mode), it can be used as a setting unit of the parameter in which hot swapping is possible.





### Configuration



\*\* 1 The specification of the power source for motors changes with kinds of driving device. The specification of a power source and the method of connection should confirm the specification of a driving device or a motor driver.

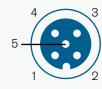


## **Technical Data**

External Dimension		Please refer to Outline Drawing
Power Source		DC24V ± 20%
Consumption Current		30 mA or less (It is a consumption electric current at the time of an operation of PEM-200 simplex in Power Supply Voltage DC24.) A power source is supplied from a CAN bus. The power source to a CAN bus should prepare a suitable power source, after taking the consumption electric current of peripheral equipment, such as a sensor, into a consideration.
Mass		Approx.500g (An attached cable is included.)
Supplied Cable		Cable Length 3m, Tip-Side Connector (M12 Male Connector 5-pole, A Coded)
Installation Environment	Temperature	0 ~ 40°C
	Humidity	80% RH or less (No condensation)
	Atmosphere	Indoor (direct rays should not hit) It is airy. Corrosive Gases · Flammable Gases · Oil Mist · There is no dust.
	Others	Please avoid installation at a place with much vibration.
Connection Device	Sensor	A maximum of two connections is possible.  · Single: The edge or line mark of a web is detected.  · Pair: Both edge of a web (Centering control)  · PSM-75 series, PSM-46 series, PSM-270
	Driving Device	Actuator : PDM-100,     Roll Guider : PGM-15,     Other DC motor mounting driving device :     PG series,PD-400, PD-610, PD-650
		Notes) When using DC motor mounting driving device, DC motor driver PCM-D40 is needed.
	Option	Extension I/O Module: PXM-08 Input 10 Points (Reference-Position Set, Mode Select, Driving Device Operation, Bank Memory Select)
		Output 10 Points (Sensing State, Mode State, Stroke End & Center of Driving Device, Bank State, System Run)
Display	Organic EL Panel, Monochrome 16 characters × two lines display	
Display Language	Japanese (katakana), English	
Operation Keys	Sheet Key	
Others	Remote BOX mode: By switching the switch of PEM-200 inside, it can be referred to as remote BOX and can be used. (Use: As remote BOX for PEM-3000, and the setting machine in the system without PEM using PSM-75WS and PSM-46WS)	
	· The cable outlet port of PEM-200 main part is bottom or back side rearrange able to both.	

Notes) In order to connect equipment, such as PEM-200, a sensor, a driving device, and other options, the cable only for a CAN bus and a branching connector are needed. Please choose according to the equipment to connect. We are preparing the above-mentioned cable and connectors at our company. (Option)

### CAN bus power supply connector specifications



1. 1. Ground Terminal 2. V + (24V)

3. V - (0V)

4. non connect(CAN\_H)
5. non connect(CAN\_L)

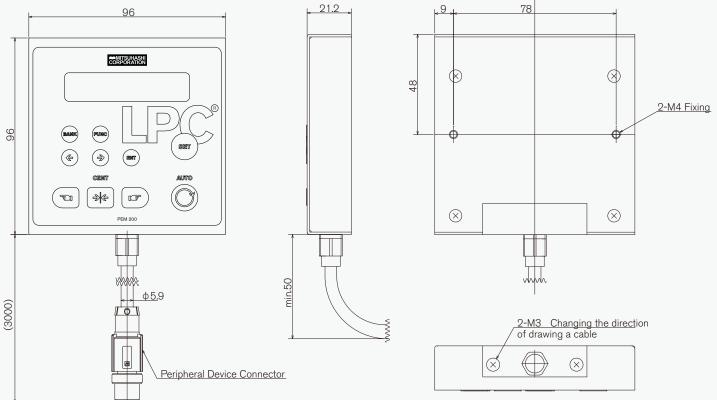
Connector: M12 Male Connector, 5-pole, A Coded Adaptation Connector: M12 Female Connector



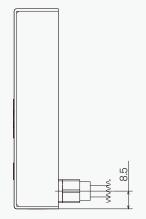




## **Outline Drawing**



Cable outlet port on the back face side



 A cable outlet port is rearrange able to the back side, as shown in the left figure.



Lending "hands" to replace human hands.

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